Q.TRON M-G2+ **SERIES**



410-435 Wp | 108 Cells 22.3% Maximum Module Efficiency

MODEL Q.TRON M-G2+





High performance Qcells N-type solar cells

Q.ANTUM NEO Technology with optimized module layout boosts module efficiency up to 22.3%.



A reliable investment

Inclusive 25-year product warranty and 25-year linear performance warranty¹.



Enduring high performance

Long-term yield security with Anti LeTID Technology, Anti PID Technology², Hot-Spot Protect.



Extreme weather rating

High-tech aluminium alloy frame, certified for high snow (8100 Pa) and wind loads (3600 Pa).



Innovative all-weather technology

Optimal yields, whatever the weather with excellent low-light and temperature behaviour.



The most thorough testing programme in the industry

Qcells is the first solar module manufacturer to pass the most comprehensive quality programme in the industry: The new "Quality Controlled PV" of the independent certification institute TÜV Rheinland.





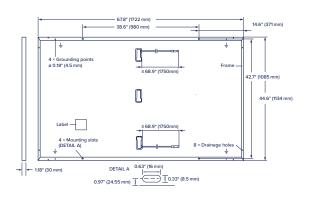


¹ See data sheet on rear for further information.

² APT test conditions according to IEC/TS 62804-1:2015, method A (-1500 V, 96 h)

■ Mechanical Specification

Format	67.8 in × 44.6 in × 1.18 in (including frame) (1722 mm × 1134 mm × 30 mm)
Weight	46.7 lbs (21.2 kg)
Front Cover	0.13 in (3.2 mm) thermally pre-stressed glass with anti-reflection technology
Back Cover	Composite film
Frame	Black anodised aluminium
Cell	6 × 18 monocrystalline Q.ANTUM NEO solar half cells
Junction box	2.09-3.98 in × 1.26-2.36 in× 0.59-0.71 in (53-101 mm × 32-60 mm × 15-18 mm), Protection class IP67, with bypass diodes
Cable	$4 \text{ mm}^2 \text{ Solar cable}$; (+) $\geq 68.9 \text{ in (1750mm)}$, (-) $\geq 68.9 \text{ in (1750mm)}$
Connector	Stäubli MC4; IP68



■ Electrical Characteristics

POWER CLASS			410	415	420	425	430	435
MINIMUM PERFORMANCE AT ST	TANDARD TEST CONDITIONS, ST	C1 (POWER	TOLERANCE +5\	W/-0W)				
Power at MPP ¹	P _{MPP}	[W]	410	415	420	425	430	435
Short Circuit Current ¹	I _{sc}	[A]	13.56	13.64	13.73	13.81	13.89	13.97
Open Circuit Voltage ¹	V _{oc}	[V]	37.93	38.21	38.48	38.76	39.04	39.32
Current at MPP	I _{MPP}	[A]	12.89	12.96	13.03	13.11	13.18	13.26
Voltage at MPP	V_{MPP}	[V]	31.82	32.02	32.22	32.42	32.62	32.82
Efficiency ¹	η	[%]	≥21.0	≥21.3	≥21.5	≥21.8	≥22.0	≥22.3
MINIMUM PERFORMANCE AT N	ORMAL OPERATING CONDITION	S, NMOT ²						
Power at MPP	P_{MPP}	[W]	309.9	313.7	317.5	321.2	325.0	328.8
Short Circuit Current	I _{sc}	[A]	10.93	10.99	11.06	11.13	11.19	11.26
. Open Circuit Voltage	V _{oc}	[V]	35.98	36.25	36.51	36.78	37.04	37.31
Current at MPP	I _{MPP}	[A]	10.14	10.20	10.25	10.31	10.37	10.42

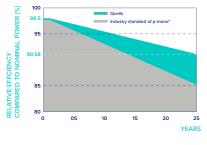
30.57

 \overline{V}_{MPP} $^{1}\text{Measurement tolerances P}_{\text{MPP}} \pm 3\,\%; I_{\text{SC}}; V_{\text{OC}} \pm 5\,\% \text{ at STC: } 1000\,\text{W/m}^{2}, 25 \pm 2\,^{\circ}\text{C}, \text{AM 1.5 according to IEC 60904-3} \bullet ^{2}\text{800 W/m}^{2}, \text{NMOT, spectrum AM 1.5}$

[V]

Qcells PERFORMANCE WARRANTY

Voltage at MPP



At least 98.5% of nominal power during first year. Thereafter max. 0.33% degradation per year. At least 95.53% of nominal power up to 10 years. At least 90.58% of nominal power up to 25 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Ocells sales organisation of your respective country.

*Standard terms of guarantee for the 5 PV companies with the highest production capacity in 2021 (February 2021)

PERFORMANCE AT LOW IRRADIANCE

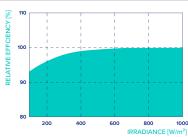
30.96

3116

31.35

31.54

30.77



Typical module performance under low irradiance conditions in comparison to STC conditions ($25\,^{\circ}\text{C}$, $1000\,\text{W/m}^2$).

TEMPERATURE COEFFICIENTS							
Temperature Coefficient of I _{sc}	α	[%/K]	+0.04	Temperature Coefficient of V _{oc}	β	[%/K]	-0.24
Temperature Coefficient of P _{MPP}	γ	[%/K]	-0.30	Nominal Module Operating Temperature	NMOT	[°F]	109±5.4 (43±3°C)

■ Properties for System Design

Maximum System Voltage	\mathbf{V}_{SYS}	[V]	1000 (IEC)/1000 (UL)	PV module classification
Maximum Series Fuse Rating		[A DC]	25	Fire Rating based on A
Max. Design Load, Push/Pull ³		[lbs/ft²]	113 (5400 Pa)/50 (2400 Pa)	Permitted Module Tem
Max. Test Load. Push/Pull ³		[lbs/ft²]	169 (8100 Pa)/75 (3600 Pa)	on Continuous Duty

³ See Installation Manual

PV module classification	Class II
Fire Rating based on ANSI/UL 61730	C / TYPE 2
Permitted Module Temperature	-40°F up to +185°F
on Continuous Duty	(-40°C up to +85°C)

■ Qualifications and Certificates

UL61730-1 & UL61730-2, CE-compliant, Quality Controlled PV - TÜV Rheinland, IEC 61215:2016, IEC 61730:2016, U.S. Patent No. 9,893,215 (solar cells).











